Flat Panel Display Arm
Retrofit Kit
Assembly Instructions

Model #
FPA-0-2121
-24, -27, -28, -30, -33, -34

Step 1.
Cut opening for viewport. (Figure 1A). Prepare surface for keyboard drawer (Figure 1B).

Step 2.
Using the hole pattern on the desk mount extension tube (B1) as a template, locate and drill holes (Figure 1A). Note drill size and hole depth!

Step 3.
Align holes in desk mounting ext. tube (B1) with holes in worksurface (Figure 2). Attach using screws (D). Using 4 screws (S), attach the flat panel display to fall and void the warranty.

Step 4.
Attach flat panel display to VESA plate extension tube (B2) .

Step 5.
Install trim ring & viewport glass. Raise flat panel display.

Step 6.
Install VESA Adapter (Model #50-8-4100) may be required for Apple ® flat panel displays, a VESA Adapter (Model #50-8-4100) may be required. See Figure 3.

WARNING: Removing the set screws or oiling the joints could cause the glass to break or the monitor to fall and void the warranty.

IMPORTANT:
The longer screws are intended for semi-recessed positions only. For flush or full recessed installations, use the shorter screws.

PACKING LIST

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<thead>
<tr>
<th>QTY</th>
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<th>ITEM #</th>
<th>DESCRIPTION</th>
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<tbody>
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<td>A1</td>
<td>75A</td>
<td>Wing nut</td>
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<tr>
<td>1</td>
<td>A2</td>
<td>1412APP80</td>
<td>Screw, #14 x 3/4”</td>
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<tr>
<td>1</td>
<td>F</td>
<td>2006016</td>
<td>Keyboard hanger w/ glide - left</td>
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<tr>
<td>1</td>
<td>G</td>
<td>2006017</td>
<td>Keyboard hanger w/ glide - right</td>
</tr>
<tr>
<td>1</td>
<td>H</td>
<td>Varies</td>
<td>Keyboard drawer</td>
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<tr>
<td>1</td>
<td>J</td>
<td>AC-SG107121</td>
<td>Viewport glass</td>
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<tr>
<td>2</td>
<td>L</td>
<td>50900032</td>
<td>Screw - #14 x 1-1/2”</td>
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<td>M</td>
<td>5N5010P2</td>
<td>Security screw #6 x 5/8”</td>
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<td>O</td>
<td>50900037</td>
<td>Trim ring straight - C</td>
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<td>P</td>
<td>5081062</td>
<td>Visor</td>
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<tr>
<td>2</td>
<td>Q</td>
<td>FR2121/Clip</td>
<td>Locking tab</td>
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<tr>
<td>4</td>
<td>S</td>
<td>10628-03819</td>
<td>Screw, Black, 4mm x 0.7 x 8</td>
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</table>

*VESA 75/100 Standard
Step 1. Using the hole pattern on the template, locate and drill holes (Figure 1A). Note drill size and hole depth!

Step 2. The arm ships with two VESA plates. Determine the one you need by holding VESA plates up to the attachment holes on the back of the monitor. Select the one where all four holes line up with the VESA plate holes.

Step 3. Align holes in desk mounting ext. tube (B1) with holes in worksurface (Figure 2). Attach using screws (D). Using 4 screws (S), attach VESA plate (A1 or A2) to VESA plate extension tube (B2). WARNING: Removing the set screws or oiling the joints could cause the flat panel display to fall and void the warranty.

Step 4. Attach flat panel display to VESA plate

Remove flat panel display base. Attach flat panel display to VESA plate (using screws located on the back of your flat panel display, supplied by the manufacturer). See Figure 3.

Step 5. Attach keyboard hangers (F,G, Figure 5) to underside of worksurface with screws (D,L). Insert locking tab (Q) then pull it forward to lock in place.

IMPORTANT: The longer screws (L) pass through the tubular section of the keyboard hanger. That allows the assembly to be leveled by loosening or tightening the screws.

Step 6. Install trim ring & viewport glass

Snap trim ring pieces (N, O) together. Insert into viewport cutout and attach with screws (M). Carefully insert viewport glass (J) into trim ring. Slide keyboard tray into glides.

Monitor Angle

1. Locate screen as high as possible without raising glass.
2. Aim screen slightly above user’s eyes. (Bottom of screen should be closer to eyes than top of screen.)
3. Preferred location is with top edge of flat panel display at back edge of glass.
4. For semi-recessed positions, remove viewport glass and raise flat panel display.